

# **Teclumos Sight Glass Disc, Circular DIN 7080**



#### •Application:

These sight glass discs are designed for mounting into the standard screwed sight glasses similar to DIN 11851 or same and for use in circular sight glasses to DIN 28120 / 218121 or similar.

#### •Safety safeguards:

 According to Din 7080, it is essential to replace the sight glass disk and gaskets by new ones, whenever a sight glass assembly has been taken apart.

## The following extract from DIN 7080 text is vital:

'Sight glass discs may only be installed by personnel who have been informed fully about the following requirements:

- care in handling sight glass discs
- cleaning of recesses, sight glass discs, gaskets and other parts i. e. removal of foreign bodies (e. g. swarf), prior to installation/reassembly
- even tightening of retaining bolts Sight glass discs that have been removed after operating use must not be reused.

### 2. Preservation

Sight glass discs should be included in routine maintenance and periodically checked visually or using ultrasound wall thickness measuring means. In the event of damage, a glass disc must be promptly exchanged, with the plant first having been brought to a standstill.

Caution: Completely demineralized water may dissolve glass.

<b>Dimensions</b> diameter x thickness	Max Visible Diameter	Nominal Pressure
(mm)	(mm)	(bar)
63 x 10	48	16
80 x 12	65	16
94 x 11	80	6
100 x 15	80	16
113 x 15	100	6
125 x 15	100	10
125 x 20	100	16
141 x 15	125	6
150 x 20	125	10
150 x 25	125	16
166 x 15	150	6
175 x 20	150	10
175 x 25	150	16
200 x 20	175	8
200 x 25	175	10
200 x 30	175	16
Other dimensions on request		

- Toughened borosilicate glass
- The seal and viewing areas are polished.
- The edges are ground smooth.
- It can function at temperatures up to 280°C, and in explosion-proof format, It can resist up to 350°C (No lower temperature limit).

# 3. Fracture of a sight glass

Despite careful installation and recommended use, sight glass discs can, on rare occasions, suffer breakage through external influences. To prevent the entry of glass particles into products of a critical nature, e. g. foodstuffs, appropriate safety precautions should be taken by the plant manufacturer or user.